

LMH6739 Very Wideband, Low Distortion Triple Video Buffer

Check for Samples: [LMH6739](#)

FEATURES

- 750 MHz -3 dB small signal bandwidth ($A_v = +1$)
- -85 dBc 3^{rd} harmonic distortion (20 MHz)
- $2.3 \text{ nV}/\sqrt{\text{Hz}}$ input noise voltage
- $3300 \text{ V}/\mu\text{s}$ slew rate
- 32 mA supply current (10.6 mA per op amp)
- 90 mA linear output current
- 0.02/0.01 Diff. Gain/ Diff. Phase ($R_L = 150\Omega$)
- 2mA shutdown current

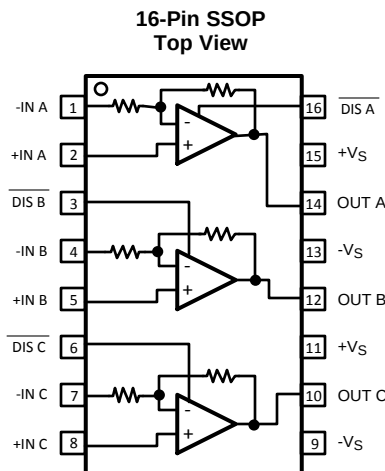
APPLICATIONS

- RGB video driver
- High resolution projectors
- Flash A/D driver
- D/A transimpedance buffer
- Wide dynamic range IF amp
- Radar/communication receivers
- DDS post-amps
- Wideband inverting summer
- Line driver

DESCRIPTION

The LMH6739 is a very wideband, DC coupled monolithic selectable gain buffer designed specifically for ultra high resolution video systems as well as wide dynamic range systems requiring exceptional signal fidelity. Benefiting from current feedback architecture, the LMH6739 offers gains of -1 , 1 and 2 . At a gain of $+2$ the LMH6739 supports ultra high resolution video systems with a 400 MHz $2 \text{ V}_{pp} 3 \text{ dB}$ Bandwidth. With 12-bit distortion level through 30 MHz ($R_L = 100\Omega$), $2.3 \text{ nV}/\sqrt{\text{Hz}}$ input referred noise, the LMH6739 is the ideal driver or buffer for high speed flash A/D and D/A converters. Wide dynamic range systems such as radar and communication receivers requiring a wideband amplifier offering exceptional signal purity will find the LMH6739 low input referred noise and low harmonic distortion make it an attractive solution. The LMH6739 is offered in a space saving SSOP package.

CONNECTION DIAGRAM



See Package Number DBQ0016A



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings ⁽¹⁾

ESD Tolerance ⁽²⁾	
Human Body Model	2000V
Machine Model	200V
Supply Voltage ($V^+ - V^-$)	13.2V
I_{OUT}	⁽³⁾
Common Mode Input Voltage	$\pm V_{CC}$
Maximum Junction Temperature	+150°C
Storage Temperature Range	-65°C to +150°C
Soldering Information	
Infrared or Convection (20 sec.)	235°C
Wave Soldering (10 sec.)	260°C
Storage Temperature Range	-65°C to +150°C

- (1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but specific performance is not ensured. For specifications, see the Electrical Characteristics tables.
- (2) Human Body Model, applicable std. MIL-STD-883, Method 3015.7. Machine Model, applicable std. JESD22-A115-A (ESD MM std. of JEDEC). Field-Induced Charge-Device Model, applicable std. JESD22-C101-C (ESD FICDM std. of JEDEC).
- (3) The maximum output current (I_{OUT}) is determined by device power dissipation limitations. See the Power Dissipation section of the Application Information for more details.

Operating Ratings ⁽¹⁾⁽²⁾

Temperature Range ⁽³⁾	-40°C to +85°C	
Supply Voltage (V ⁺ - V ⁻)	8V to 12V	
Thermal Resistance		
Package	(θ_{JC})	(θ_{JA})
16-Pin SSOP	36°C/W	120°C/W

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- (3) The maximum power dissipation is a function of $T_{J(MAX)}$, θ_{JA} . The maximum allowable power dissipation at any ambient temperature is $P_D = (T_{J(MAX)} - T_A) / \theta_{JA}$. All numbers apply for packages soldered directly onto a PC Board.

Electrical Characteristics ⁽¹⁾

$T_A = 25^\circ\text{C}$, $A_V = +2$, $V_{CC} = \pm 5\text{V}$, $R_L = 100\Omega$; unless otherwise specified.

Symbol	Parameter	Conditions	Min ⁽²⁾	Typ ⁽³⁾	Max ⁽²⁾	Units
Frequency Domain Performance						
UGBW	–3 dB Bandwidth	Unity Gain, V _{OUT} = 200 mV _{PP}		750		MHz
SSBW	–3 dB Bandwidth	V _{OUT} = 200 mV _{PP}		480		MHz
LSBW		V _{OUT} = 2 V _{PP}		400		
	0.1 dB Bandwidth	V _{OUT} = 2 V _{PP}		150		MHz
GFR2	Rolloff	at 300 MHz, V _{OUT} = 2 V _{PP}		1.0		dB
Time Domain Response						
TRS	Rise and Fall Time	2V Step		0.9		ns
TRL	(10% to 90%)	5V Step		1.7		
SR	Slew Rate	5V Step		3300		V/μs
t _s	Settling Time to 0.1%	2V Step		10		ns
t _e	Enable Time	From $\overline{\text{Disable}}$ = rising edge.		7.3		ns
t _d	Disable Time	From $\overline{\text{Disable}}$ = falling edge.		4.5		ns
Distortion						
HD2L	2 nd Harmonic Distortion	2 V _{PP} , 5 MHz		–80		dBc
HD2		2 V _{PP} , 20 MHz		–71		
HD2H		2 V _{PP} , 50 MHz		–55		
HD3L	3 rd Harmonic Distortion	2 V _{PP} , 5 MHz		–90		dBc
HD3		2 V _{PP} , 20 MHz		–85		
HD3H		2 V _{PP} , 50 MHz		–65		
Equivalent Input Noise						
V _N	Non-Inverting Voltage	>1 MHz		2.3		nV/√Hz
I _{CN}	Inverting Current	>1 MHz		12		pA/√Hz
N _{CN}	Non-Inverting Current	>1 MHz		3		pA/√Hz
Video Performance						
DG	Differential Gain	4.43 MHz, R _L = 150Ω		.02		%
DP	Differential Phase	4.43 MHz, R _L = 150Ω		.01		degree
Static, DC Performance						
V _{OS}	Input Offset Voltage ⁽⁴⁾			0.5	±2.5 ±4.5	mV
I _{BN}	Input Bias Current ⁽⁴⁾	Non-Inverting	–16 –21	–8	0 +5	μV
I _{BI}	Input Bias Current ⁽⁴⁾	Inverting		–2	±30 ±40	μA
PSRR	Power Supply Rejection Ratio ⁽⁴⁾		50 48.5	53		dB
CMRR	Common Mode Rejection Ratio ⁽⁴⁾		46 44	50		dB
I _{CC}	Supply Current ⁽⁴⁾	All three amps Enabled, No Load		32	35 40	mA
	Supply Current Disabled V ⁺	R _L = ∞		1.9	2.2	mA
	Supply Current Disabled V [–]	R _L = ∞		1.1	1.3	mA

- (1) Electrical Table values apply only for factory testing conditions at the temperature indicated. Factory testing conditions result in very limited self-heating of the device such that $T_J = T_A$. Parametric performance is indicated in the electrical tables under conditions of internal self heating where $T_J > T_A$. See Applications Information for information on temperature de-rating of this device. Min/Max ratings are based on product characterization and simulation. Individual parameters are tested as noted.
- (2) Limits are 100% production tested at 25°C . Limits over the operating temperature range are through correlations using the Statistical Quality Control (SQC) method.
- (3) Typical values represent the most likely parametric norm as determined at the time of characterization. Actual typical values may vary over time and will also depend on the application and configuration. The typical values are not tested on shipped production material.
- (4) Parameter 100% production tested at 25°C .

Electrical Characteristics ⁽¹⁾ (continued)

$T_A = 25^\circ\text{C}$, $A_V = +2$, $V_{CC} = \pm 5\text{V}$, $R_L = 100\Omega$; unless otherwise specified.

Symbol	Parameter	Conditions	Min ⁽²⁾	Typ ⁽³⁾	Max ⁽²⁾	Units
	Internal Feedback & Gain Set Resistor Value		375	450	525	Ω
	Gain Error	$R_L = \infty$		0.2	± 1.1	%
Miscellaneous Performance						
R_{IN}^+	Non-Inverting Input Resistance			1000		k Ω
C_{IN}^+	Non-Inverting Input Capacitance			.8		pF
R_{IN}^-	Inverting Input Impedance	Output impedance of input buffer.		30		Ω
R_O	Output Impedance	DC		0.05		Ω
V_O	Output Voltage Range ⁽⁴⁾	$R_L = 100\Omega$	± 3.25 ± 3.1	± 3.5		V
		$R_L = \infty$	± 3.65 ± 3.5	± 3.8		
CMIR	Common Mode Input Range ⁽⁴⁾	CMRR > 40 dB	± 1.9 ± 1.7	± 2.0		V
I_O	Linear Output Current ^{(5) (4)}	$V_{IN} = 0\text{V}$, $V_{OUT} < \pm 30\text{ mV}$	80 60	90		mA
I_{SC}	Short Circuit Current ⁽⁶⁾	$V_{IN} = 2\text{V}$ Output Shorted to Ground		160		mA
I_{IH}	Disable Pin Bias Current High	Disable Pin = V^+		10		μA
I_{IL}	Disable Pin Bias Current Low	Disable Pin = 0V		-350		μA
$V_{D_{MAX}}$	Voltage for Disable	Disable Pin $\leq V_{D_{MAX}}$			0.8	V
$V_{D_{MIN}}$	Voltage for Enable	Disable Pin $\geq V_{D_{MIN}}$	2.0			V

(5) The maximum output current (I_{OUT}) is determined by device power dissipation limitations. See the Power Dissipation section of the Application Information for more details.

(6) Short circuit current should be limited in duration to no more than 10 seconds. See the Power Dissipation section of the Application Information for more details.

Typical Performance Characteristics

$A_V = +2$, $V_{CC} = \pm 5V$, $R_L = 100\Omega$; unless otherwise specified).

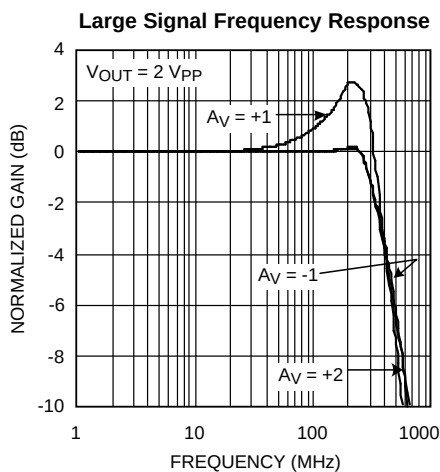


Figure 1.

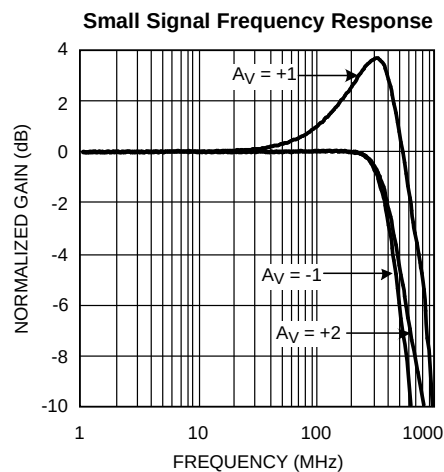


Figure 2.

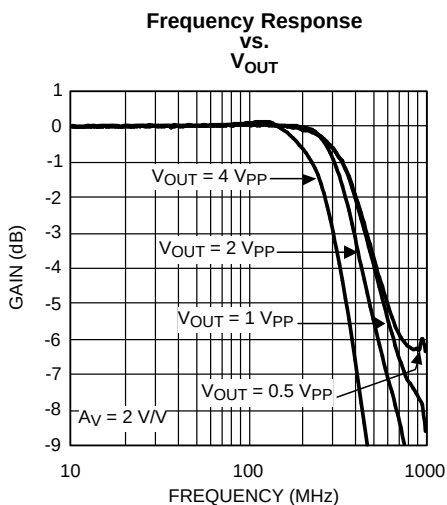


Figure 3.

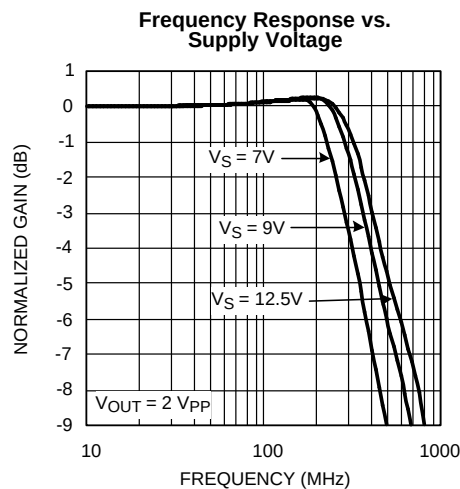


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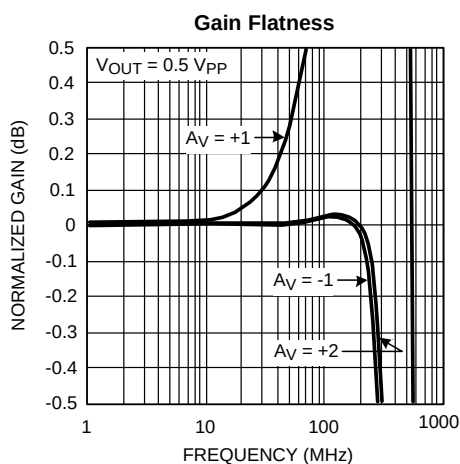


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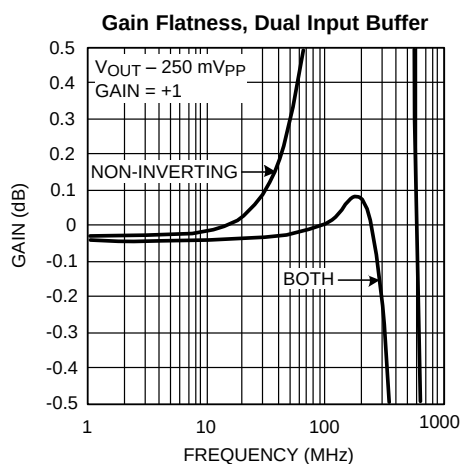


Figure 6.

Typical Performance Characteristics (continued)

$A_V = +2$, $V_{CC} = \pm 5V$, $R_L = 100\Omega$; unless otherwise specified).

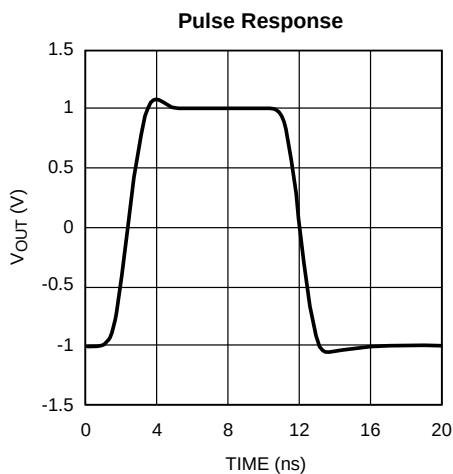


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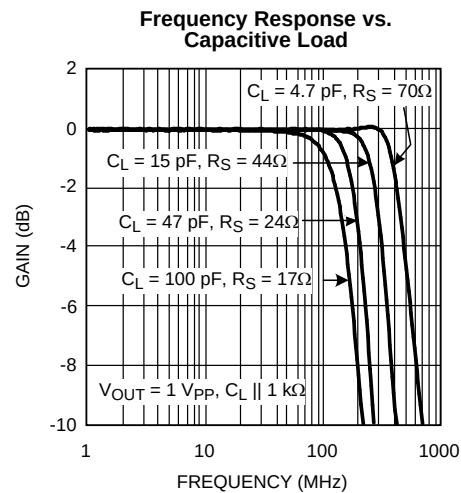


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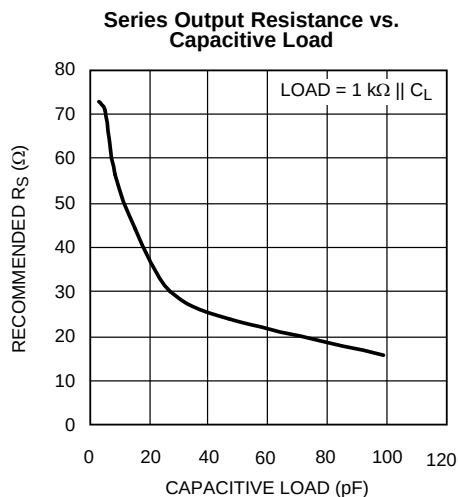


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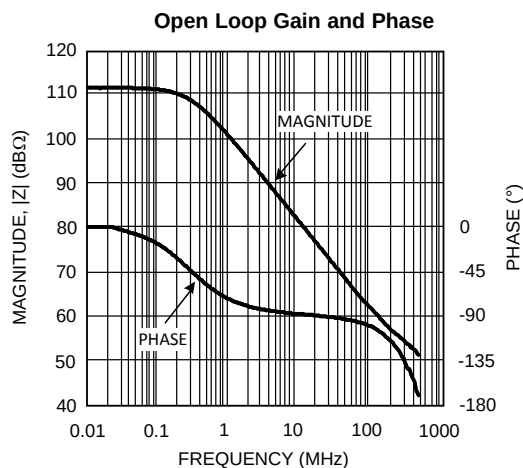


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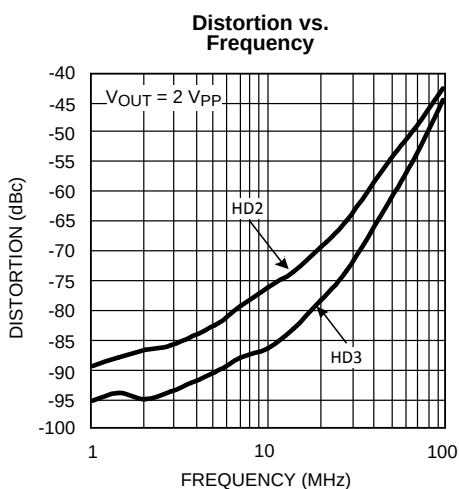


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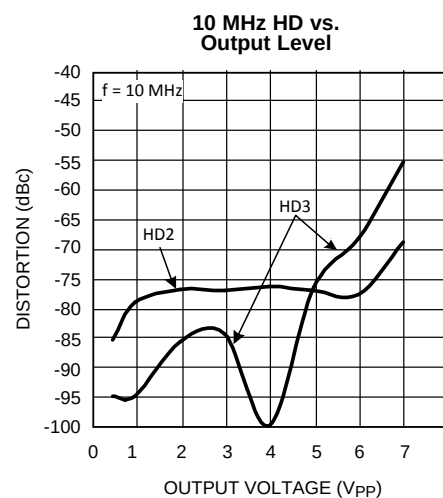
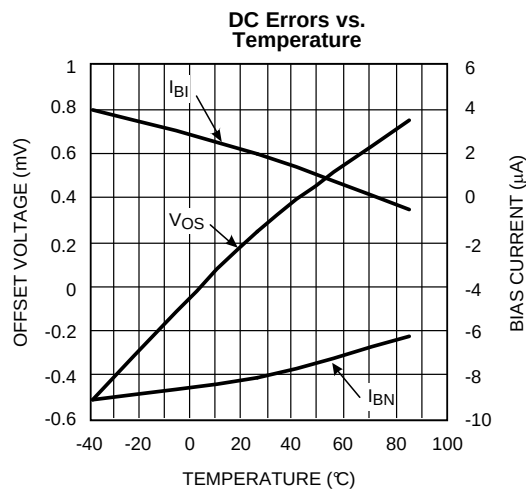
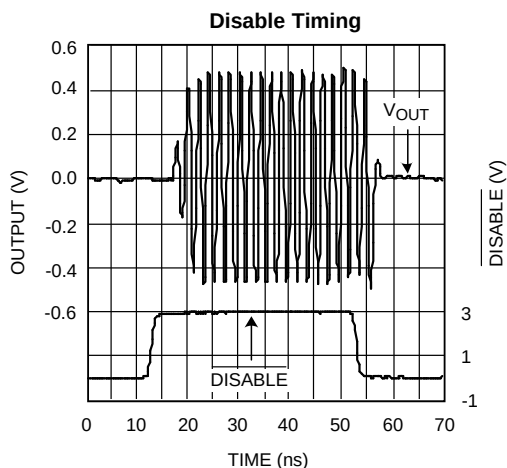
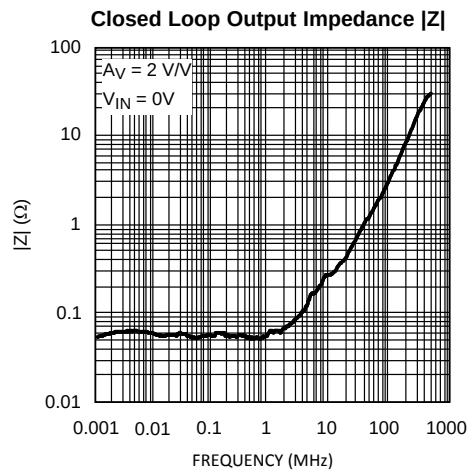
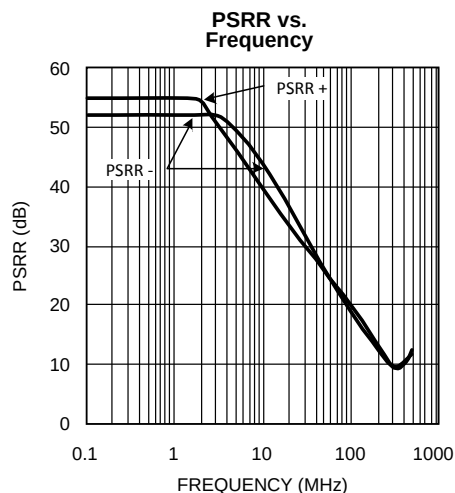
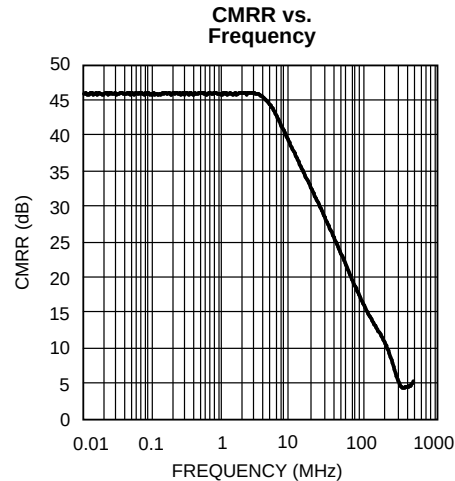
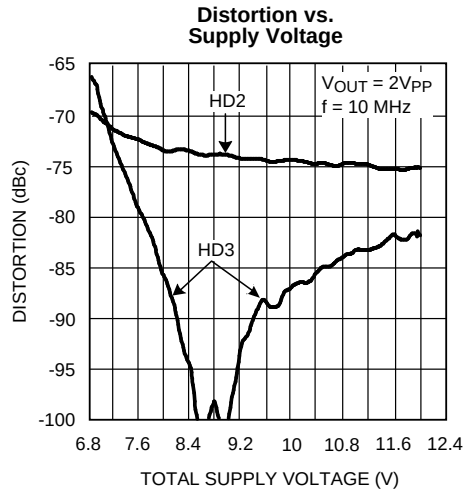


Figure 12.

Typical Performance Characteristics (continued)

$A_V = +2$, $V_{CC} = \pm 5V$, $R_L = 100\Omega$; unless otherwise specified).



Typical Performance Characteristics (continued)

$A_V = +2$, $V_{CC} = \pm 5V$, $R_L = 100\Omega$; unless otherwise specified).

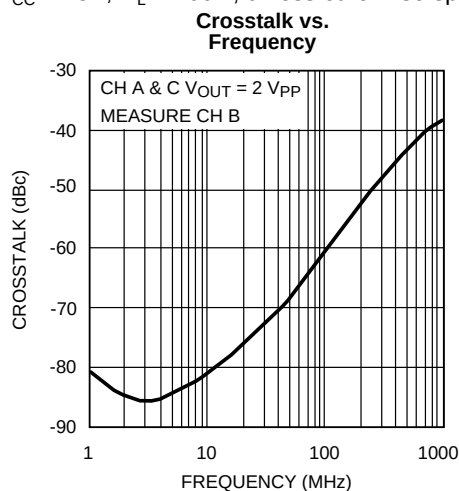


Figure 19.

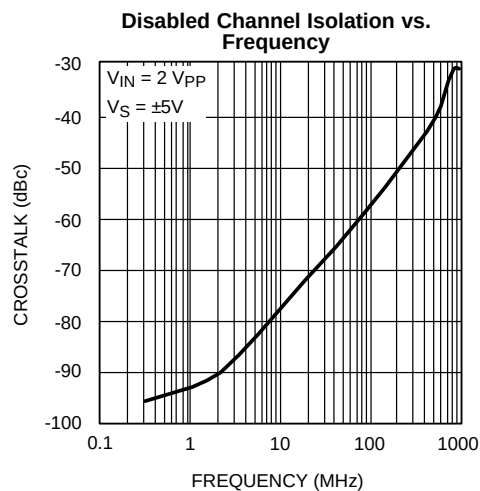


Figure 20.

APPLICATION INFORMATION

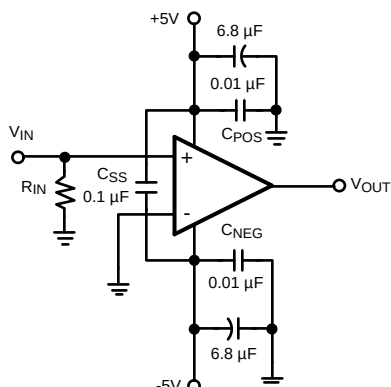


Figure 21. Recommended Non-Inverting Gain Circuit, Gain = +2

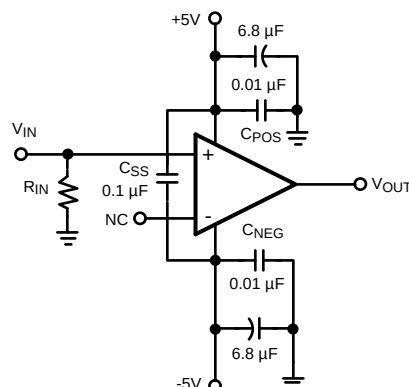


Figure 22. Recommended Non-Inverting Gain Circuit, Gain +1

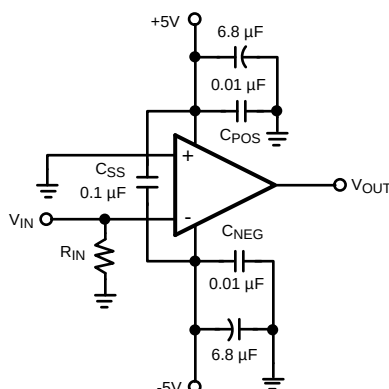


Figure 23. Recommended Inverting Gain Circuit, Gain = -1

GENERAL INFORMATION

The LMH6739 is a high speed current feedback selectable gain buffer (SGB), optimized for very high speed and low distortion. With its internal feedback and gain-setting resistors the LMH6739 offers excellent AC performance while simplifying board layout and minimizing the affects of layout related parasitic components. The LMH6739 has no internal ground reference so single or split supply configurations are both equally useful.

SETTING THE CLOSED LOOP GAIN

The LMH6739 is a current feedback amplifier with on-chip $R_F = R_G = 450\Omega$. As such it can be configured with an $A_V = +2$, $A_V = +1$, or an $A_V = -1$ by connecting pins 3 and 4 as described in [Table 1](#).

Table 1. Input Connections for all 3 Gain Possibilities

GAIN A_V	INPUT CONNECTIONS	
	Non-Inverting	Inverting
-1 V/V	Ground	Input Signal
+1 V/V	Input Signal	NC (Open)
+2 V/V	Input Signal	Ground

The gain of the LMH6739 is accurate to $\pm 1\%$ and stable over temperature. The internal gain setting resistors, R_F and R_G , match very well. However, over process and temperature their absolute value will change. Using external resistors in series with R_G to change the gain will result in poor gain accuracy over temperature and from part to part.

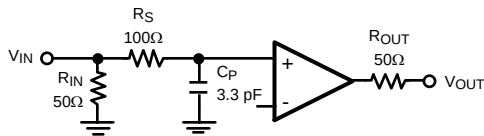


Figure 24. Correction for Unity Gain Peaking

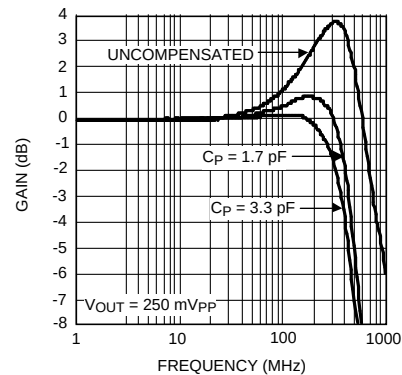


Figure 25. Frequency Response for Circuit in Figure 24

UNITY GAIN COMPENSATION

With a current feedback Selectable Gain Buffer like the LMH6739, the feedback resistor is a compromise between the value needed for stability at unity gain and the optimized value used at a gain of two. The result of this compromise is substantial peaking at unity gain. If this peaking is undesirable a simple RC filter at the input of the buffer will smooth the frequency response shown as Figure 24. Figure 25 shows the results of a simple filter placed on the non-inverting input. See Figure 26 and Figure 27 for another method for reducing unity gain peaking.

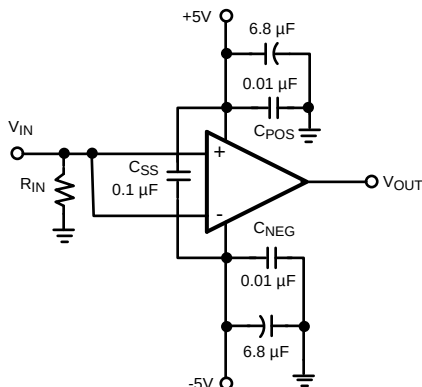


Figure 26. Alternate Unity Gain Compensation

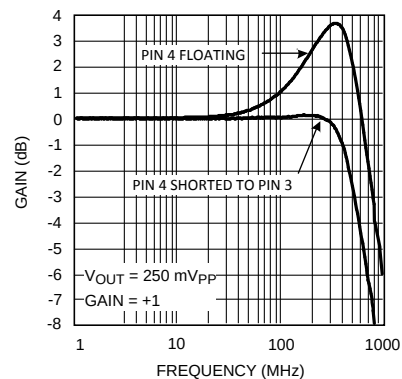


Figure 27. Frequency Response for Circuit in Figure 26

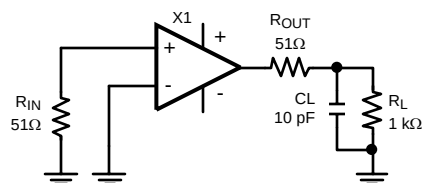


Figure 28. Decoupling Capacitive Loads

DRIVING CAPACITIVE LOADS

Capacitive output loading applications will benefit from the use of a series output resistor R_{OUT} . Figure 28 shows the use of a series output resistor, R_{OUT} , to stabilize the amplifier output under capacitive loading. Capacitive loads of 5 to 120 pF are the most critical, causing ringing, frequency response peaking and possible oscillation. The charts “Suggested R_{OUT} vs. Cap Load” give a recommended value for selecting a series output resistor for mitigating capacitive loads. The values suggested in the charts are selected for .5 dB or less of peaking in the frequency response. This gives a good compromise between settling time and bandwidth. For applications where maximum frequency response is needed and some peaking is tolerable, the value of R_{OUT} can be reduced slightly from the recommended values.

LAYOUT CONSIDERATIONS

Whenever questions about layout arise, use the evaluation board as a guide. The LMH730275 is the evaluation board for the LMH6739.

To reduce parasitic capacitances ground and power planes should be removed near the input and output pins. Components in the feedback loop should be placed as close to the device as possible. For long signal paths controlled impedance lines should be used, along with impedance matching elements at both ends.

Bypass capacitors should be placed as close to the device as possible. Bypass capacitors from each rail to ground are applied in pairs. The larger electrolytic bypass capacitors can be located farther from the device, the smaller ceramic capacitors should be placed as close to the device as possible. The LMH6739 has multiple power and ground pins for enhanced supply bypassing. Every pin should ideally have a separate bypass capacitor. Sharing bypass capacitors may slightly degrade second order harmonic performance, especially if the supply traces are thin and /or long. In Figure 21 and Figure 22 C_{SS} is optional, but is recommended for best second harmonic distortion. Another option to using C_{SS} is to use pairs of .01 μ F and 0.1 μ F ceramic capacitors for each supply bypass.

VIDEO PERFORMANCE

The LMH6739 has been designed to provide excellent performance with production quality video signals in a wide variety of formats such as HDTV and High Resolution VGA. NTSC and PAL performance is nearly flawless. Best performance will be obtained with back terminated loads. The back termination reduces reflections from the transmission line and effectively masks transmission line and other parasitic capacitances from the amplifier output stage. Figure 24 shows a typical configuration for driving a 75 Ω Cable. The amplifier is configured for a gain of two to make up for the 6 dB of loss in R_{OUT} .

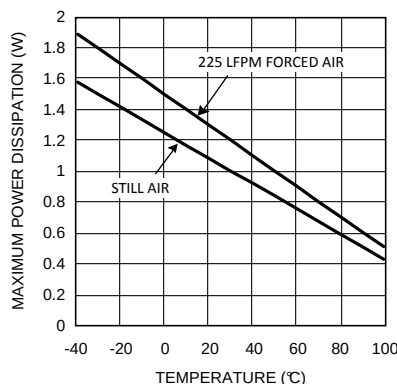


Figure 29. Maximum Power Dissipation

POWER DISSIPATION

The LMH6739 is optimized for maximum speed and performance in the small form factor of the standard SSOP-16 package. To achieve its high level of performance, the LMH6739 consumes an appreciable amount of quiescent current which cannot be neglected when considering the total package power dissipation limit. The quiescent current contributes to about 40° C rise in junction temperature when no additional heat sink is used ($V_S = \pm 5V$, all 3 channels on). Therefore, it is easy to see the need for proper precautions to be taken in order to make sure the junction temperature's absolute maximum rating of 150°C is not violated.

To ensure maximum output drive and highest performance, thermal shutdown is not provided. Therefore, it is of utmost importance to make sure that the T_{JMAX} is never exceeded due to the overall power dissipation (all 3 channels).

With the LMH6739 used in a back-terminated 75Ω RGB analog video system (with 2 V_{PP} output voltage), the total power dissipation is around 435 mW of which 340 mW is due to the quiescent device dissipation (output black level at 0V). With no additional heat sink used, that puts the junction temperature to about 140° C when operated at 85°C ambient.

To reduce the junction temperature many options are available. Forced air cooling is the easiest option. An external add-on heat-sink can be added to the SSOP-16 package, or alternatively, additional board metal (copper) area can be utilized as heat-sink.

An effective way to reduce the junction temperature for the SSOP-16 package (and other plastic packages) is to use the copper board area to conduct heat. With no enhancement the major heat flow path in this package is from the die through the metal lead frame (inside the package) and onto the surrounding copper through the interconnecting leads. Since high frequency performance requires limited metal near the device pins the best way to use board copper to remove heat is through the bottom of the package. A gap filler with high thermal conductivity can be used to conduct heat from the bottom of the package to copper on the circuit board. Vias to a ground or power plane on the back side of the circuit board will provide additional heat dissipation. A combination of front side copper and vias to the back side can be combined as well.

Follow these steps to determine the maximum power dissipation for the LMH6739:

1. Calculate the quiescent (no-load) power:

$$P_{AMP} = I_{CC} \times (V_S) \quad V_S = V^+ - V^- \quad (1)$$

2. Calculate the RMS power dissipated in the output stage:

$$P_D (rms) = rms ((V_S - V_{OUT}) \times I_{OUT}) \quad (2)$$

where V_{OUT} and I_{OUT} are the voltage and current across the external load and V_S is the total supply current

3. Calculate the total RMS power:

$$P_T = P_{AMP} + P_D \quad (3)$$

The maximum power that the LMH6739 package can dissipate at a given temperature can be derived with the following equation (See [Figure 29](#)):

$P_{MAX} = (150^\circ - T_{AMB}) / \theta_{JA}$, where T_{AMB} = Ambient temperature (°C) and θ_{JA} = Thermal resistance, from junction to ambient, for a given package (°C/W). For the SSOP package θ_{JA} is 120°C/W.

ESD PROTECTION

The LMH6739 is protected against electrostatic discharge (ESD) on all pins. The LMH6739 will survive 2000V Human Body model and 200V Machine model events.

Under closed loop operation the ESD diodes have no effect on circuit performance. There are occasions, however, when the ESD diodes will be evident. If the LMH6739 is driven by a large signal while the device is powered down the ESD diodes will conduct.

The current that flows through the ESD diodes will either exit the chip through the supply pins or will flow through the device, hence it is possible to power up a chip with a large signal applied to the input pins. Shorting the power pins to each other will prevent the chip from being powered up through the input.

REVISION HISTORY

Changes from Revision F (March 2013) to Revision G

Page

- Changed layout of National Data Sheet to TI format [12](#)

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LMH6739MQ/NOPB	Active	Production	SSOP (DBQ) 16	95 TUBE	Yes	SN	Level-1-260C-UNLIM	-40 to 85	LH67 39MQ
LMH6739MQ/NOPB.A	Active	Production	SSOP (DBQ) 16	95 TUBE	Yes	SN	Level-1-260C-UNLIM	-40 to 85	LH67 39MQ
LMH6739MQX/NOPB	Active	Production	SSOP (DBQ) 16	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 85	LH67 39MQ
LMH6739MQX/NOPB.A	Active	Production	SSOP (DBQ) 16	2500 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 85	LH67 39MQ

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

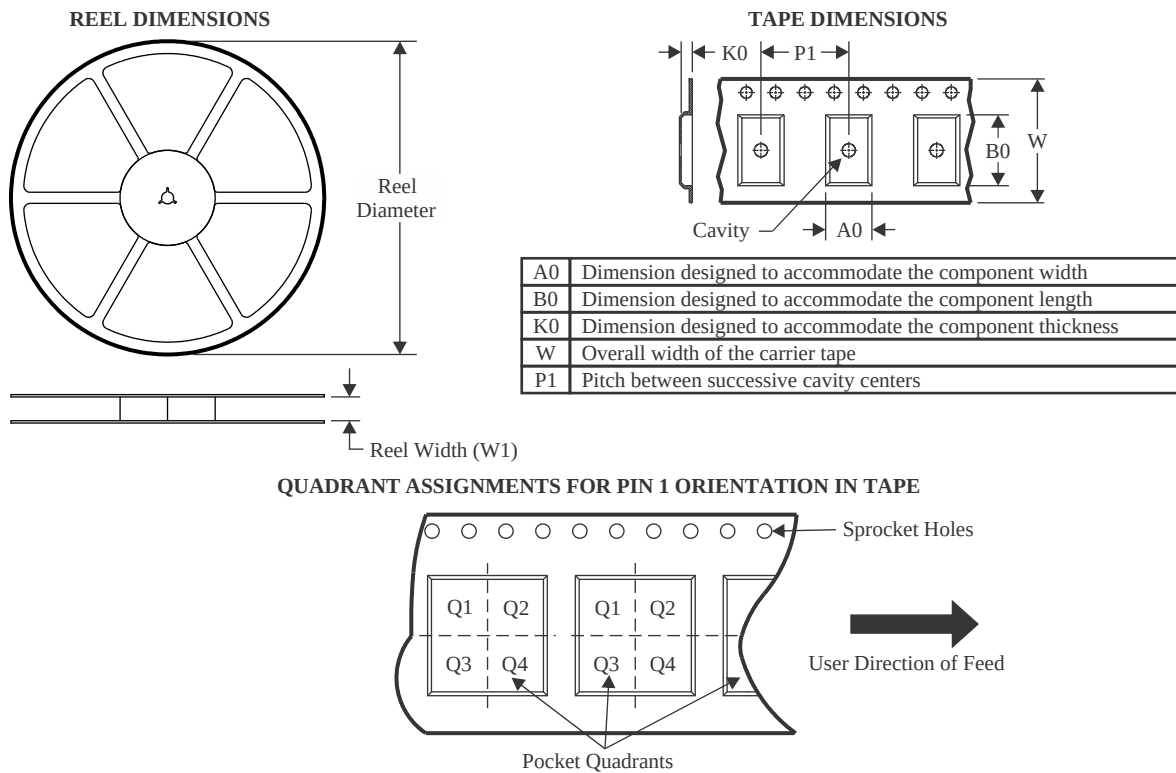
⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

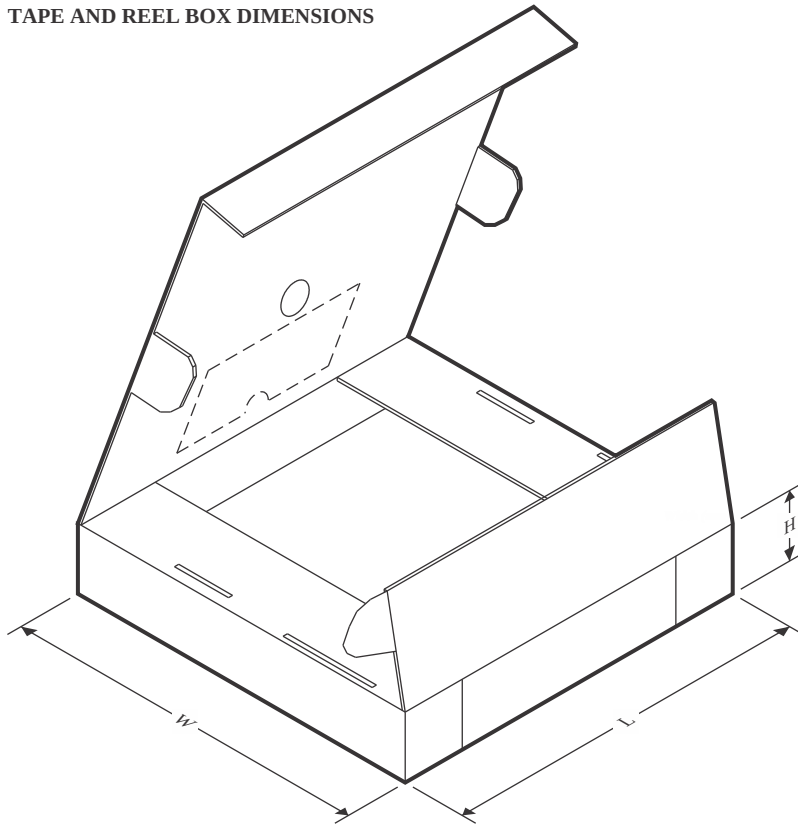
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMH6739MQX/NOPB	SSOP	DBQ	16	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1

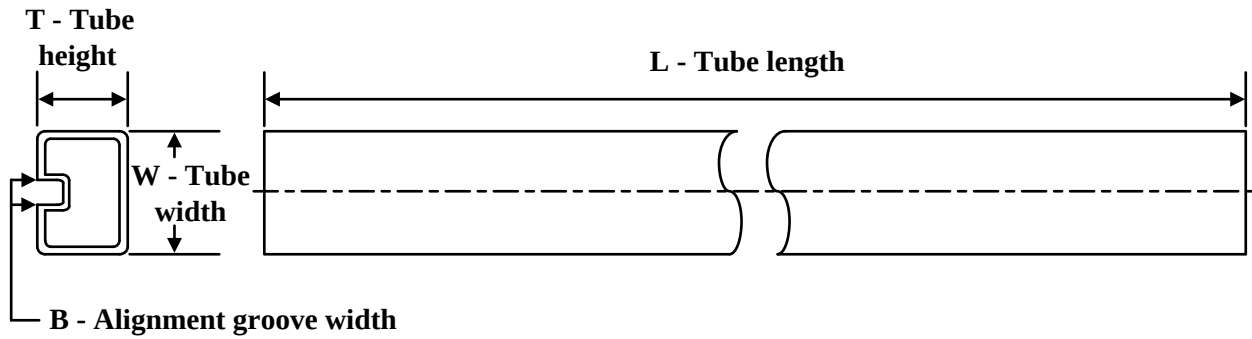
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMH6739MQX/NOPB	SSOP	DBQ	16	2500	356.0	356.0	35.0

TUBE



*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
LMH6739MQ/NOPB	DBQ	SSOP	16	95	495	8	4064	3.05
LMH6739MQ/NOPB.A	DBQ	SSOP	16	95	495	8	4064	3.05



PACKAGE OUTLINE

SSOP - 1.75 mm max height

SHRINK SMALL-OUTLINE PACKAGE



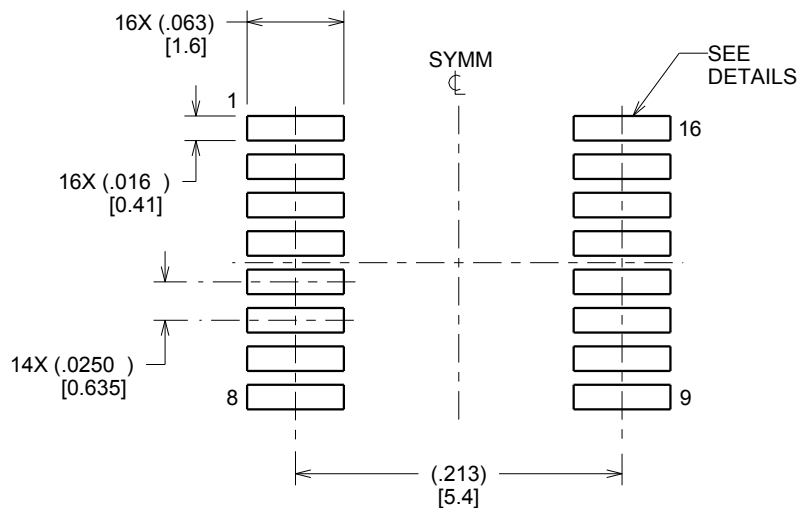
1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 inch, per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MO-137, variation AB.

EXAMPLE BOARD LAYOUT

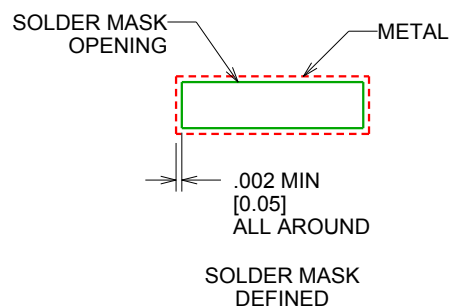
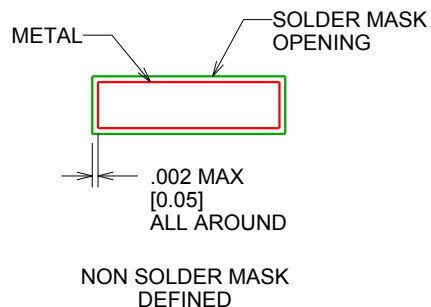
DBQ0016A

SSOP - 1.75 mm max height

SHRINK SMALL-OUTLINE PACKAGE



LAND PATTERN EXAMPLE
SCALE:8X



SOLDER MASK DETAILS

4214846/A 03/2014

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

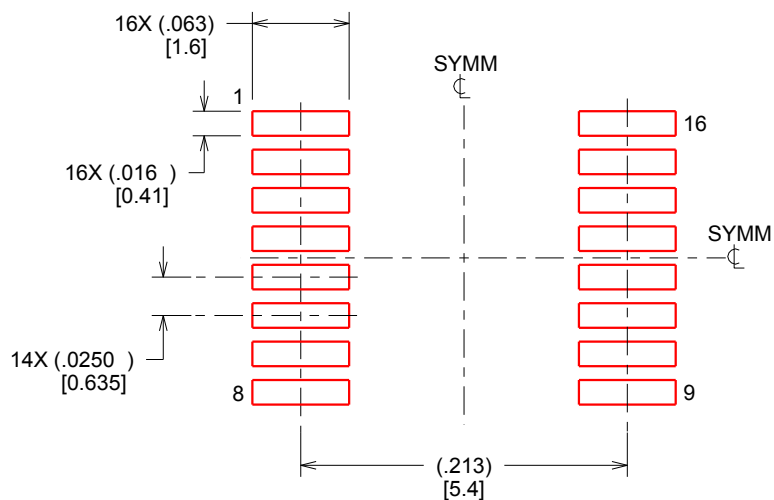
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DBQ0016A

SSOP - 1.75 mm max height

SHRINK SMALL-OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
BASED ON .005 INCH [0.127 MM] THICK STENCIL
SCALE:8X

4214846/A 03/2014

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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