Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:
The reference level for the relative attenuation a_{rel} of the TFS 1880D is the maximum attenuation in the pass band. The maximum attenuation in the pass band is defined as the insertion loss a_e. The nominal frequency f_N is fixed at 1880MHz without any tolerance or limit. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		**typ. value**		**tolerance / limit**		
Insertion loss	a_e	2.6	dB	max.	3.5	dB
Nominal frequency	f_N				1880	MHz
Passband	PB			f_N ±	30	MHz
Pass band variation		1.8	dB	max.	2.5	dB
Relative attenuation	a_{rel}					
1790 MHz ... 1810 MHz		28	dB	min.	25	dB
1810 MHz … 1830 MHz		13	dB	min.	5	dB
1930 MHz … 1950 MHz		15	dB	min.	5	dB
1950 MHz ... 1970 MHz		32	dB	min.	25	dB
Return loss within PB		10	dB	min.	8	dB
Input power level		-		max.	10	dBm
Operating temperature range	OTR	-		- 40 °C ... + 85 °C		
Storage temperature range		-		- 40 °C ... + 85 °C		
Temperature coefficient of frequency	TC_f *	-40	ppm/K		-	

*) $\Delta f(Hz) = TC_f(ppm/K) \times (T-T_0) \times f_{TO}(MHz)$.

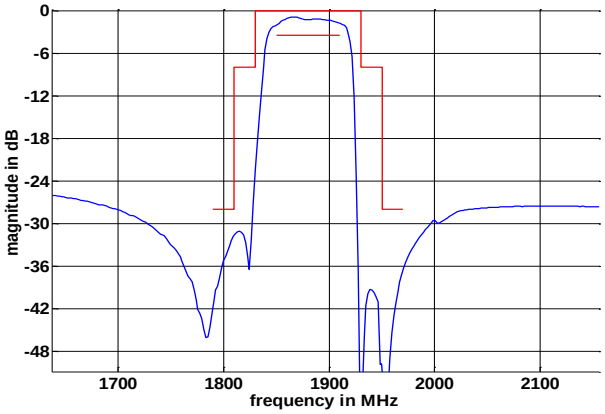
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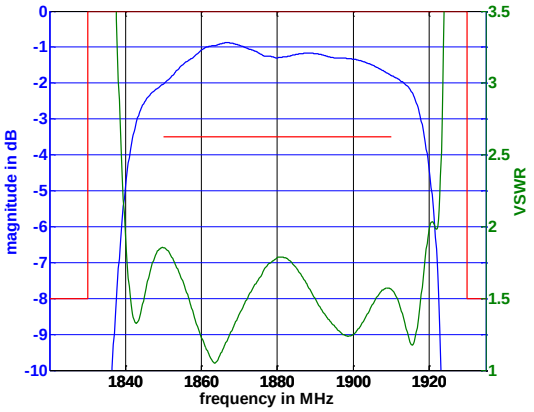
Checked / Approved:

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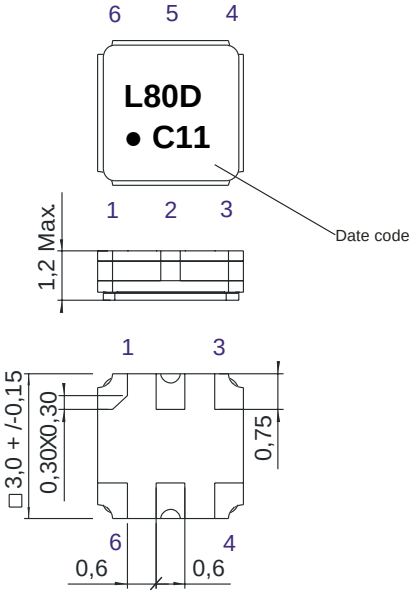
Filter characteristic





Construction and pin connection

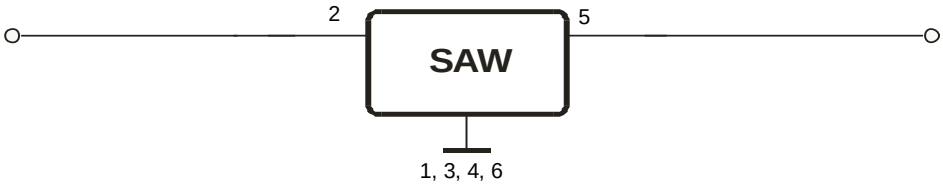
(All dimensions in mm)



1	Ground
2	Input
3	Ground
4	Ground
5	Output
6	Ground

Date code:	Year + week
C	2012
D	2013
E	2014
...	

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
   DIN IEC 68 T2 - 27

2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 planes;
   DIN IEC 68 T2 - 6

3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
   DIN IEC 68 part 2 – 14 Test N

4. Resistance to solder heat (reflow): reflow possible: three times max.;
   for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

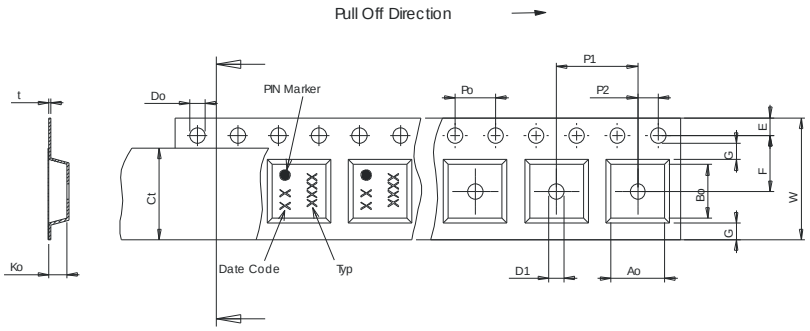
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

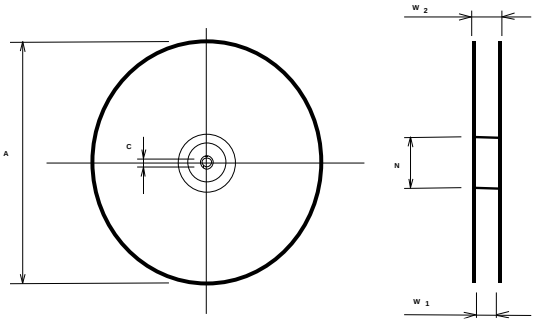
Tape (all dimensions in mm)

W	:	8,00 ± 0,3
Po	:	4,00 ± 0,1
Do	:	1,50 +0,1/-0
E	:	1,75 ± 0,1
F	:	3,50 ± 0,05
G(min)	:	0,75
P2	:	2,00 ± 0,05
P1	:	4,00 ± 0,1
D1(min)	:	1,50
Ao	:	3,25 ± 0,1
Bo	:	3,25 ± 0,1
Ct	:	5,3 ± 0,1



Reel (all dimensions in mm)

A	:	180
W1	:	8,4 +1,5/-0
W2(max)	:	14,4
N(min)	:	60
C	:	13,0 ± 0,2



The minimum bending radius is 45 mm.

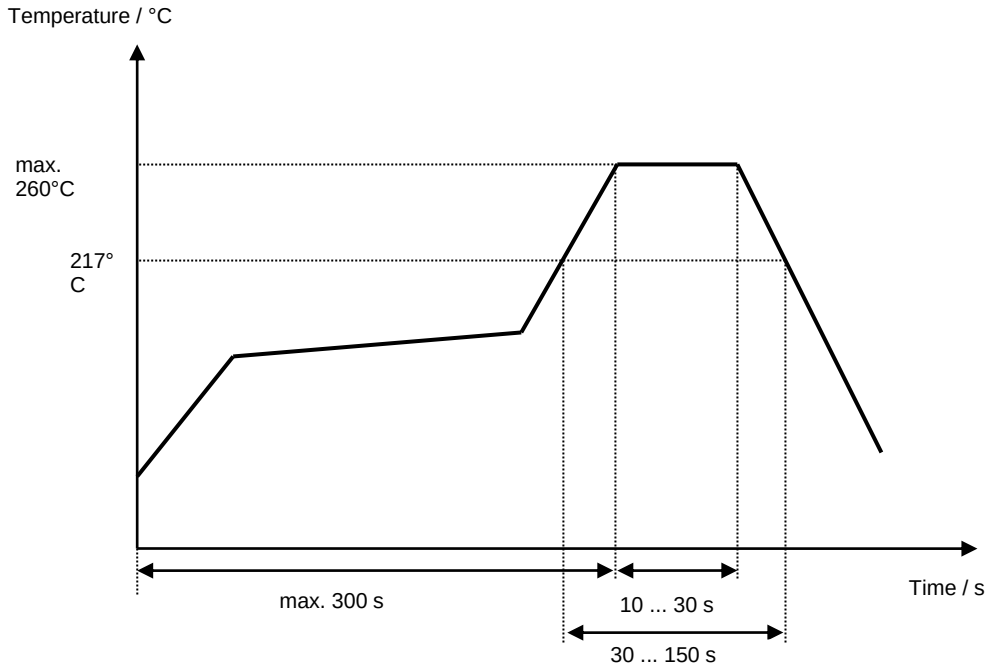
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Air reflow temperature conditions

Conditions	**Exposure**
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	S.Springfeldt	04.01.2012
1.1	- Typo correction in absolute attenuation	S. Springfeldt	04.01.2012
2.0	- Change reference level towards relative attenuation - Change transition attenuation - Fixing power input level	S.Springfeldt	16.01.2012
2.1	- Generation of filter specification	S.Springfeldt	12.03.2012

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